

White Hill Wind Farm

Environmental Impact Assessment Report

Annex 3.5: Route Access Survey

White Hill Wind Limited

Galetech Energy Services Clondargan, Stradone, Co. Cavan Ireland Telephone +353 49 555 5050 www.galetechenergy.com





EXPERTS IN MOTION



Route Access Survey 348271 – Rev 2

White Hill Wind Farm Near Carlow, County Carlow

Galetech Energy

November 2021



Victoria Terminal Albert Road **HALIFAX** West Yorkshire HX2 0DF Mistral Point AW Nielsen Road GOOLE East Yorkshire DN14 6UE

Baltic House Central Dock Road **GRANGEMOUTH** Central Scotland FK3 8TY Tel. +44 (0) 8456 255 233 Fax +44 (0) 8456 255 244 Email info@collett.co.uk

www.collett.co.uk



Contents

REF	REPORT DETAILS					
1.	EXECUTIVE SUMMARY	5				
2.	INTRODUCTION	5				
3.	CANDIDATE ABNORMAL LOADS	6				
4.	ABNORMAL INDIVISIBLE LOAD PROFILES	6				
5.	ROUTE ASSESSMENT OVERVIEW	7				
6.	IMPORTANT NOTES	43				
APF APF	APPENDIX 1 – LOADED CONFIGURATION DRAWINGS APPENDIX 2 – SWEPT PATH ANALYSIS					



Report Details

Report for

Cormac McPhillips Galetech Energy Clondargan Stradone Co. Cavan Ireland

Attendees of Survey

Jacob Halstead and Spencer Budgen

Time / Date of Survey: 23rd September 2020 – Updated November 2021 – No site visit

General weather conditions: Good

Issued by Spencer Budgen

Approved by Steven Mangham

Collett & Sons Ltd Victoria Terminal Albert Road Halifax West Yorkshire HX2 0DF Tel: +44 (0) 8456 255288 Fax: +44 (0) 8456 255244

Document Revisions

No	Date	Details
1	10/12/2021	Updated to V162
2	20/01/2022	Updated to Comments

Non-Disclosure Notice

The methodology contained in this report is provided to you in confidence and must not be disclosed or copied to third parties without the prior written agreement of Collett & Sons Limited. Disclosure of that information may constitute an actionable breach of confidence or may otherwise prejudice our commercial interests. Any third party who obtains access to this report by any means will, in any event, be subject to the third-party Disclaimer set out below.

Third Party Disclaimer

Any disclosure of this report to a third party is subject to this disclaimer. The report was prepared by Collett & Sons Limited at the instruction of, and for use by, our client named on the front of the report. It does not in any way constitute advice to any third party who is able to access it by any means. Collett & Sons Limited excludes to the fullest extent lawfully permitted all liability whatsoever for any loss or damage howsoever arising from reliance on the contents of this report. We do not however exclude our liability (if any) for personal injury or death resulting from our negligence, for fraud or any other matter in relation to which we cannot legally exclude liability.



Company Profile

Collett & Sons Ltd established in Halifax over 45 years ago specialise in the multimodal logistics throughout the UK, Europe and Worldwide.

Our Company owns a modern fleet of over 60 vehicles and over 100 trailers, operating from 3 depots located in Halifax, Goole and Grangemouth.

The depots situated in Google and Grangemouth offer strategically located sites suitable to provide central hubs for distribution throughout the UK. Each facility is complete with up to 110 tonnes lifting capacity in order to be able to handle all various abnormal load types. As logistical partners, the company is able to offer the complete transport solution from point of manufacture through to job site.

Collett & Sons Limited operate an in-house consultancy that deals with transport feasibility, route and site access surveys, Swept Path Analysis, Traffic Management Plans, Test Drives and Environment Statements.

In addition to consulting services, Collett & Sons Limited delivers the following services;

Marine Port Operation Heavy Lift Storage Heavy Transport Project Management Freight Forwarding Heavy Lift General Haulage Warehousing Test Station (DVSA-authorised) SHEQ Training



Collett & Sons Ltd Victoria Terminal Albert Road Halifax West Yorkshire HX2 0DF

+44 (0) 8456 255288 renewables@collett.co.uk www.collett.co.uk



1. Executive Summary

- **1.1.** This report comprises of a study of the road route as detailed here in for the road transport of V162 Turbine Blade Components to the proposed Whitehill wind Farm Near Carlow, County Carlow.
- **1.2.** One route has been assessed from the Port of Waterford to the proposed site.
- **1.3.** Analysis of the remaining components should be undertaken once known.

Third party land

1.4. Third party land is required at the bend at Crettyard and the junction of the N78 and L1834.

Road widening

- **1.5.** Road widening within highways owned land is required at a number of locations:
 - N29 / R711 Roundabout
 - N29 / R680 Roundabout (Option 2)
 - N9 / M9 Roundabout
 - M9 J3 / N78 Roundabout
 - N78 Roundabout
 - N78 / L1834 Junction

Modifications to street furniture

1.6. Modifications to street furniture will be required along the route at a number of locations:

- Exit of the port of Waterford Barrier, Fence and road sign to be removed.
- N29 / R711 Roundabout Road signs to be removed.
- N29 / N25 Roundabout Lamp posts and road signs to be removed.
- N29 / R680 Roundabout (Option 1) Several Lamp posts and road signs to be removed.
- N29 / R680 Roundabout (Option 2) Lamp post and road signs to be removed
- N25 / N9 Roundabout Lamp posts and road signs to be removed.
- N9 / M9 Roundabout Road signs to be removed.
- M9 J3 / N78 Roundabout Road signs to be removed.
- N78 / R418 Roundabout Lamp posts, Trees and road signs to be removed.

Vertical Alignment

1.7. Numerous locations have been analysed for vertical clearance issues. Analysis has found that the power cable is contacting the road surface at a number of locations. The blade is to be raised to provide greater clearance.

Other areas of note

- **1.8.** Pruning is required throughout the route to create an envelope to meet the chosen manufactures specification.
- **1.9.** A parking restriction is required on the right hand bend in Crettyard.
- **1.10.** No structural assessment has been undertaken as part of this route assessment.

2. Introduction

- 2.1 Collett & Sons Ltd. were commissioned by Galetech Energy to undertake an abnormal loads route access study to assess the transportation of V162 Wind Turbine Blade components to the proposed White Hill wind Farm Near Carlow, County Carlow.
- **2.2** The road routes as detailed herein are for the road transport of the wind turbine blade component identified in Section 4.
- **2.3** The purpose of this report is to detail access from the Port of Waterford.



3. Candidate Abnormal Loads

3.1. The turbine specification was supplied by Galetech Energy.

4. Abnormal Indivisible Load Profiles

4.1. The abnormal load components are assessed based on weight, length, width and height and loaded to the most appropriate vehicle the weights and dimensions of these are detailed below. The loading diagrams are detailed in Appendix 1.

4.2.	364958-A
V162 Blade	
	-8452279781
	Loaded vehicle dimensions
Overall vehicle Length	93.08m
Rigid Length	84.52m
Width	4.43m
Height	4.40m



5. Route Assessment Overview

- **5.1.** This section of the report illustrates the route assessed for the delivery of V162 Blade Components from Port of Waterford to the proposed Whitehill Wind Farm. No tower specification has been assessed.
- **5.2.** For the purpose of this report, one route to the site was surveyed. All the routes surveyed in this report have been identified by Collett.

5.3. Route

Start Location	Port of Waterford	Distance of Boute	Km	Miles			
∕ia:	N25/N9/M9/N78	Distance of Route	166	103			
 Exit Po 	t of Waterford onto the N29.						
 At roun 	dabout, take the 3 rd exit onto N29.						
 At roun 	dabout, turn left onto N25.						
 At roun 	dabout, take the 4 th exit onto N25.						
 Continu 	e on N25 and take the exit onto N	9.					
 At the r 	oundabout, turn right onto M9.						
 Continu 	e on M9 and take the exit at J3.						
 At the r 	oundabout, take the 1 st exit onto N	178.					
 At the r 	oundabout, continue on N78.						
At the roundabout, continue on N78.							
 Continue on N78 and then turn left onto unnamed road. 							
Continue on unnamed road to site entrance.							

5.4. Map Overview





5.5. Amendment Categorisation

For the purposes of this report, the route amendments have been identified into 3 categories.

Major Amendments – Third Party Land, Road Widening Minor Amendments – Modifications to Street Furniture, Pruning, Contraflow Manoeuvre, Manual Steering No Amendments - Location is suitable as assessed during this survey

The categories have been colour coded for each report item as per the below key.

KEY			
	Major Amendments	Minor Amendments	No Amendments



5.6. Map extract of survey locations





ITEM NUMBER	5.6.1	LOC	ATION	EXIT PORT OF WATERFORD ONTO THE N29
DIRECTION	Continue at this location			
GRID REFERENCE	S 65780 12965			
MODIFICATION AN	D DESCRIPTION		РНОТС	OGRAPH OF LOCATION
Visual inspection in sign on the offside Blade is required to to reduce the amou	dicates that the fence and r is to be removed. o contraflow the exit gate ho unt of modifications require			
Road signs on nearside of railway crossing required to be removed to allow rear projection of blade to oversail.				
The barrier on the o	offside is to be removed.			Direction
The area in the por	t is to be cleared of contain	ers.		Direction of N29
Swept path analays the above.	is is reccommended to con	firm	Barri be ren Fence to be	ter to noved
				Exit from the port
	Aeria	l View	of Locat	tion
FURTHER INVESTIG	ATION UNDERTAKEN?		NO	TYPE Choose an item.
RELATED DOCUME	NT NUMBERS			





















5.7. Map extract of survey locations













ITEM NUMBER	5.7.3	LOC	ATION	SP	LITTER ISLAND ON N78			
DIRECTION	Continue straight at this lo	Continue straight at this location						
GRID REFERENCE	S 69369 94157							
MODIFICATION ANI	D DESCRIPTION		РНОТО	GRAPH OF L	OCATION			
Visual inspection indicates that there are no issues at this location.								
				View	v of splitter island			
	Aeria	l View	of Locat	ion				
FURTHER INVESTIG	ATION UNDERTAKEN?		NO	TYPE	N/A			
RELATED DOCUME	NT NUMBERS		-		N/A			



ITEM NUMBER	5.7.4	LOC	ATION	SPLITTEF \	R ISLAND ON N78 AT JUNCTION WITH GERALDINE ROAD
DIRECTION	Continue straight at this lo	ocatio	า		
GRID REFERENCE	S 69324 94149				
MODIFICATION AN	D DESCRIPTION		РНОТС	GRAPH OF	LOCATION
Visual inspection indicates that there are no issues at this location.					
				Vie	w of splitter island
		Star in the			
	Aeria	l View	of Locat	ion	
FURTHER INVESTIG	ATION UNDERTAKEN?		NO	TYPE	N/A
RELATED DOCUME	NT NUMBERS				N/A



ITEM NUMBER	5.7.5	LOC	ATION	N78 VERTICAL CREST OVER RAILWAY TRACK
DIRECTION	Continue straight at this lo	catio	ı	
GRID REFERENCE	S 68751 94039			
MODIFICATION AN	D DESCRIPTION		РНОТС	GRAPH OF LOCATION
Vertical assessmer	nt indicates that the loaded	d	1111	
components will c	lear the crest in the road v	vith	1111	
the blade and the	tower being raised in the			
clamp.	-			
The axles of the na	celle vehicle are also requ	ired		
to be raised			and the second	
				View of vertical
		1000	100 C 100 C 100	View of vertical
			of locat	in
FURTHER INVESTIG	ATION UNDERTAKEN?		YFS	TYPE Vertical Analysis
	NT NUMBERS		113	348271-10AV 1/10RV 1/10CV 1
				5-02/1 100V.1/100V.1/10CV.1



ITEM NUMBER	5.7.6	LOC	ATION	N78 MINI ROUNDABOUT
DIRECTION Continue straight at this location			<u>.</u>	
GRID REFERENCE	S 68545 94022			
MODIFICATION AN	D DESCRIPTION		рното	GRAPH OF LOCATION
Visual inspection indicates that there are no issues at this location. Lamp post on nearside of slip road exit may need to be removed but is recommended to be confirmed by swept path analysis.				
	Direction			
				View of roundabout
	Arrian	I View	of Locat	in
FURTHER INVESTIG	ATION UNDERTAKEN?		NO	TYPE N/A
RELATED DOCUME	NT NUMBERS			N/A



ITEM NUMBER	5.7.7	LOC	ATION	N78 VERTICAL CREST OVER RIVER BARROW
DIRECTION	Continue straight at this lo	ı		
GRID REFERENCE S 68206 93924				
MODIFICATION ANI	D DESCRIPTION		РНОТС	OGRAPH OF LOCATION
Vertical assessmen components will cl the blade and the clamp. The axles of the na to be raised	at indicates that the loaded lear the crest in the road v tower being raised in the acelle vehicle are also requ	d vith iired		
				View of vertical
		105	1	View of vertical
	Aria			
		i view		
			YES	
	NT NOIVIDERS			3402/1-2UAV.1/2UDV.1/2UUV.1



ITEM NUMBER	5.7.8	LOC	ATION	N78 VERTICAL CREST OVER CANAL
DIRECTION	Continue straight at this lo	ocation	<u>ו</u>	
GRID REFERENCE	S 67825 93806			
MODIFICATION AND DESCRIPTION			PHOTC	OGRAPH OF LOCATION
Vertical assessmen components will cl the blade and the t clamp. The axles of the na to be raised	it indicates that the loaded ear the crest in the road v cower being raised in the celle vehicle are also requ	d vith ired		
				View of vertical
				View of vertical
		Actid Decen Bar A	thy Paragram	<image/>
FURTHER INVESTIG	ATION UNDERTAKEN?		YES	TYPE Vertical Analysis
RELATED DOCUME	NT NUMBERS			348271-30AV.1/30BV.1/30CV.1



ITEM NUMBER	5.7.9	LOC	ATION		N78 SPLITTER ISLAND
DIRECTION	Continue straight at this lo	catior	<u>.</u> ו		
GRID REFERENCE	S 67392 93326				
MODIFICATION ANI	D DESCRIPTION		РНОТО	GRAPH OF	LOCATION
Visual inspection indicates that there are no issues at this location.					
				Vie	w of splitter island
	Aeria	l View	of Locat	ion	
FURTHER INVESTIG	ATION UNDERTAKEN?		NO	TYPE	N/A
RELATED DOCUME	NT NUMBERS				N/A



ITEM NUMBER	5.7.10	LOC	ATION		N78 SPLITTER ISLAND
DIRECTION	Continue straight at this lo	ocatior	<u>.</u> ו		
GRID REFERENCE	S 67289 93238				
MODIFICATION ANI	D DESCRIPTION		рното	GRAPH OF	LOCATION
Visual inspection indicates that there are no issues at this location.					
				Vie	w of splitter island
	Aeria	l View	of Locat	ion	Image: Workshow of spintler island
FURTHER INVESTIG	ATION UNDERTAKEN?		NO	TYPE	N/A
RELATED DOCUME	NT NUMBERS				N/A



ITEM NUMBER	5.7.11	LOC	ATION		N78 SPLITTER ISLAND
DIRECTION	Continue straight at this lo	ocatio	n		
GRID REFERENCE	S 67187 93161				
MODIFICATION AN	D DESCRIPTION		РНОТО	GRAPH OF	LOCATION
Visual inspection in at this location.	dicates that there are no is	sues			
				Vie	w of splitter island
	Aeria	View	of locat	ion	
		i view			N/A
				ITPE	
RELATED DOCOMEN	AT NOWIDENS		1		



ITEM NUMBER	5.7.12	LOC	ATION		N78 SPLITTER ISLAND
DIRECTION	Continue straight at this location				
GRID REFERENCE	S 67140 93117				
MODIFICATION ANI	D DESCRIPTION		PHOTC	GRAPH OF L	OCATION
Visual inspection indicates that there are no issues at this location.					
				View	w of splitter island
				·	Image: Workspace of the space of t
	Aeria	i view			N1 / A
FURTHER INVESTIG	ATION UNDERTAKEN?		NO	IYPE	N/A
RELATED DOCUME	NT NUMBERS				N/A



5.8. Map extract of survey locations





ITEM NUMBER	5.8.1	LOC	ATION	N78 SPLITTER ISLAND AT ENTRANCE TO NEWTOWN	
DIRECTION	Continue straight at this lo	ocatio	n		
GRID REFERENCE	S 60240 79594				
MODIFICATION ANI	D DESCRIPTION		PHOTC	OGRAPH OF LOCATION	
Visual inspection in on the splitter islan	dicates that the street furni d is to be removed.	iture			
				View of approach to splitter island	
			Stre	eet furmiture to be removed 000000000000000000000000000000000000	
		MARKAGAN		View of splitter island	
	Aeria	I View	ot Locat	tion	
FURTHER INVESTIG	ATION UNDERTAKEN?		NO	TYPE N/A	
RELATED DOCUME	NT NUMBERS			N/A	



ITEM NUMBER	5.8.2	LOC	ATION	N78 SPLI	TTER ISLAND BEFORE JUNCTION
DIRECTION	Continue straight at this lo	ocatio	n		
GRID REFERENCE	S 60146 79507				
MODIFICATION ANI	D DESCRIPTION		РНОТС	GRAPH OF	LOCATION
Visual inspection indicates that there are no issues at this location.					
				Vie	w of splitter island
	Aeria	l View	of Locat	ion	
FURTHER INVESTIG	ATION UNDERTAKEN?		NO	TYPE	N/A
RELATED DOCUME	NT NUMBERS				N/A







ITEM NUMBER	5.8.4	LOC	ATION	N78 / L1834 Junction
DIRECTION	Turn left at this junction			-
GRID REFERENCE	S 57299 76422			
MODIFICATION AN	D DESCRIPTION		PHOTC	DGRAPH OF LOCATION
Swept path indicat proposed site track be required on the	es loaded blade will navigat , although manual steering exit of the track.	e the will		Direction
			10 A	
				View of approach to junction
	************************************	li View	of Locat	View of approach to junction
FURTHER INVESTIG	Aeria AATION UNDERTAKEN?	l View	of Locat YES	View of approach to junction View of approach to junction Image: Contract of the problem of the pr



5.9. Map extract of survey locations





ITEM NUMBER	5.9.1	LOC	ATION	Vertical crest on L1834
DIRECTION	Continue on L1834			
GRID REFERENCE	S 57851 75732			
MODIFICATION ANI	D DESCRIPTION		РНОТС	GRAPH OF LOCATION
Vertical assessment turbine component alignment of the ro	t indicates that the loaded s will navigate the vertical ad.			
				View of vertical
	10.			View of vertical
	Aeria	I View	of Locat	in
FURTHER INVESTIG	ATION UNDERTAKEN?		NO	TYPE Vertical Analysis
RELATED DOCUME	NT NUMBERS			348271-80V



ITEM NUMBER	5.9.2	LOC	ATION	Vertical crest on L1834
DIRECTION	Continue on L1834			•
GRID REFERENCE	S 58072 75411			
MODIFICATION ANI	D DESCRIPTION		рното	OGRAPH OF LOCATION
Vertical assessment turbine component alignment of the ro	t indicates that the loaded s will navigate the vertical ad.			
				View of approach to the crest
				View of crest
FURTHER INVESTIG	Aeria	l View	of Locat	tion
FURTHER INVESTIG	ATION UNDERTAKEN?		YES	IYPE Vertical Analysis
RELATED DOCUME	NINUMBERS			348271-90V



ITEM NUMBER	5.9.3	LOCA	TION	Vertical crest on L1834
DIRECTION	Continue on L1834			
GRID REFERENCE	S 58121 75321			
MODIFICATION ANI	D DESCRIPTION		РНОТО	GRAPH OF LOCATION
Vertical assessment	t indicates that the loaded			
turbine component	s will navigate the vertical		1	
alignment of the ro	ad.		W. Sec	
			-1-1-1	
			The second	
				and the second second second second
			1 - 10	
		ł		View of approach to the vertical
		ł		
			1	
				The second second second
				and a series fright
			and the second	
				View of vertical
Ť	R			Contractore and the second
	and the second			A CONTRACTOR OF THE A
	AND SCI.		1	A CONTRACTOR OF THE OWNER
	1 1 1 M			
		1		Sector Provide Sector
	A REAL		. 00	
States States	and and a	100		
Section States	- Martin			
	DESEA M		10.1	AND AND AND
, est				A State of the sta
and the second s	A STREET		1999	100 C
	A CONTRACTOR	Sec.	201	The second second
	Aeria	l View	of Locat	ion
FURTHER INVESTIG	ATION UNDERTAKEN?		YES	TYPE Vertical Analysis
RELATED DOCUMEN	NT NUMBERS			348271-100V



ITEM NUMBER	5.9.4	LOC	ATION	Left hand bend on L1834
DIRECTION	Continue on L1834			
GRID REFERENCE S 58399 74877				
MODIFICATION AND DESCRIPTION			РНОТС	OGRAPH OF LOCATION
Swept path analysis required on the nea	s indicates that pruning will arside.	be		
				View of approach to the bend
				View of bend
	Aria	live	of Locat	etion
FURTHER INVESTIG	ATION UNDERTAKEN?		YES	TYPE Swept Path analysis
	NT NUMBERS			348271-105
				J-102/1 10J



ITEM NUMBER	5.9.5	LOCATION	Vertical crest on L1834
DIRECTION	Continue on L1834		
GRID REFERENCE	S 59777 73139		
MODIFICATION AN	D DESCRIPTION	РНОТО	OGRAPH OF LOCATION
Vertical assessment turbine component alignment of the ro	t indicates that the loaded s will navigate the vertical ad.		
			View of approach to the vertical
			View of vertical
	Aeria	I View of Loca	ation
FURTHER INVESTIG	ATION UNDERTAKEN?	YES	TYPE Vertical Analysis
RELATED DOCUME	NT NUMBERS		348271-110V



ITEM NUMBER	5.9.6	LOCATI	ION	Dip in road on L1834	
DIRECTION	Continue on L1834				
GRID REFERENCE	S 59982 72883				
MODIFICATION ANI	D DESCRIPTION	Р	ното	OGRAPH OF LOCATION	
Vertical assessmen turbine component alignment of the ro	t indicates that the loaded s will navigate the vertical ad.				
				View in din	
				View of vertical	
	Aria	l View of	Locat	tion	
FURTHER INVESTIG	ATION UNDERTAKEN?		NO	TYPE Vertical Analysis	
RELATED DOCUME	NT NUMBERS			348271-120V	



ITEM NUMBER	5.9.7	LOC	ATION	Dip in	road on L1834
DIRECTION	Continue on L1834				
GRID REFERENCE	S 61799 70100				
MODIFICATION AND	DESCRIPTION		РНОТО	GRAPH OF LOCAT	ION
Vertical assessment turbine component alignment of the ro	: indicates that the loaded s will navigate the vertical ad.				
				Viou	vin din
				View	n dip
a contraction of the second	Aeria	l View	of Locat	COUNTY KILKENN COUNTY CARLON	
FURTHER INVESTIG	ATION UNDERTAKEN?		YES	TYPE	Vertical Analysis
RELATED DOCUMEN	NT NUMBERS			34827	/1-130V



ITEM NUMBER	5.9.8	LOC	ATION	Vertical crests on L1834		
DIRECTION	Continue on L1834					
GRID REFERENCE	S 61865 69923					
MODIFICATION ANI	D DESCRIPTION	PHOTOGRAPH OF LOCATION				
Vertical assessment	t indicates that the loaded	Atur				
turbine component	s will navigate the vertical		à la			
alignment of the ro	ad.		all and a			
The power cable o	t the blade component wi					
make contact with	the road surface so the bl	ade a	200			
should be raised in	i the clamp system to avoi	a				
uns.						
			11 S. 14			
			Sec. 1			
			_	View of approach to the vertical		
			-	And the second of the second o		
				and the second second		
			Constant of the			
			ADD I			
			9-118	View of vertical		
		-	a cold			
	and the second	14	1	Section of the		
and the second second		. C.P.	15	and the second second		
Street St.	11 11	1.07	1	to the		
S COMPANY		41				
	C ASPAN	10		-		
A A	No. No.	12	. 1	and the second s		
			1			
and the						
10						
- C						
		1.1.1				
	Aeria	of Locat				
FURTHER INVESTIG	ATION UNDERTAKEN?		YES	TYPE Vertical Analysis		
RELATED DOCUME	NT NUMBERS			348271-140V		



6. Important Notes

- **6.1.** The recommendations in this report are made from a purely transport orientated view, and do not consider any political issues in terms of land ownership, or any other precincts raised that may otherwise be restrictive.
- **6.2.** The information contained in this report is privileged and confidential and is for the exclusive use of the client nominated herein.
- **6.3.** A Police escort or pilot car will be required in order to assist with traffic control for the entire route surveyed.
- **6.4.** Permits will be required for the movement of all loads. These permits are at the discretion of the local authorities (L.A). Therefore, approval of these permits by the H.A is a major consideration before any movements can be undertaken.
- **6.5.** It is recommended to have adequate warning signs implemented to warn other road users at critical points.
- **6.6.** All hedges, shrubs, bushes, trees and overhanging branches along the nominated routes must be trimmed to allow a suitable minimum envelope.
- **6.7.** All street furniture, signage etc. along the nominated route must be removed to allow a suitable minimum envelope on the road. Other specific street furniture has been nominated in this report to facilitate oversailed and swept areas.
- **6.8.** The turbine manufactures transport guidance notes will state the minimum road width required for the transport of components. Any roads below this stated width will require widening to reflect this.
- **6.9.** In areas where land take or road widening is required, the road construction must be formed to the minimum specification suitable for the transfer of axle loadings up to 16Te, the road construction must be formed to the minimum specification contained in the selected manufacturers transport and erection guidance notes.
- **6.10.** Overhead utility cables have not been measured as part of this survey and correspondence with the utility companies regarding cable heights and possible remedial solutions should be undertaken prior to any delivery.
- **6.11.** It should be noted that all assessments and inspections have been done so with the intention of producing information to highlight anticipated problems. This includes highlighting of potential land take requirements, possible street furniture implications, and highway alignment issues.
- **6.12.** Land take is usually referred to when land is required from private land owners; road widening is usually referred to when land is required within highways boundaries. However, the details of the nominated land take and road widening contained in this report are highlighting the expected areas of concern, and can only be confirmed by swept path analysis. The boundaries between private land and highways property are assumed by using obvious demarcation such as fence lines/hedges etc. It should be noted that actual boundaries between highways and private land are not substantiated in this report and can only be authenticated by carrying out land searches.
- **6.13.** All inspections and assessments are made for the road movement of loaded trailer equipment carrying specific storage tank components. These dimensions are based on the turning circles and specification of Collett & Sons trailer equipment.
- **6.14.** All route inspections and assessments, and subsequent conclusions and recommendations are deemed accurate by Collett & Sons Limited at the date that this report is created. We cannot be held responsible for the development of future road schemes or alterations to the routes surveyed that may leave this report inaccurate.
- **6.15.** This report is based solely on a preliminary visual inspection. Nothing in this report shall be construed in any way as committing Collett & Sons Limited to being able to deliver to site using this route before further structural analysis has been undertaken, and any accommodation/remedial works undertaken which are to Collett & Sons satisfaction.

APPENDIX 1 SWEPT PATH ANALYSIS DRAWINGS



Exit M9 at Junction 3 to roundabout. At roundabout, turn left onto N78.

Caution

- Widening required to provide a useable road surface as indicated by the red hatching.
- Indicated street furniture to be removed.
- Loaded blade oversailing armco barrier on nearside of roundabout.
- Ground to be prepared to accept suitable axle loadings.

OSi Grid Reference: S 77664 94772

- The swept path analysis provided is produced from a purely transport orientated view, and does not conside any political issues in terms of land ownership, or any other precincts raised, that may otherwise be restricti The drawing has been produced from topographical survey data provided by the client
- All swept path diagrams and assessments are made and calculated for the road movement of loaded trailer equipment carrying Turbine components. These dimensions are based on the turning circles and specificati of Collett & Sons Ltd trailer equipment.
- This SPA is a means of providing evidence of min ents of any one vehicle as a footprint and there is no safety factor or margin included
- Turbine delivery vehicles can be both left and right hand drive vehicles, therefore due to drivers perception must be assumed that every vehicle will not follow the exact same line and so a margin of add should be allowed for.
- Land take is usually referred to when land is required from Private Land Owners; road widening is usually referred to when land is required within highways boundaries. The boundaries between private land and highways property are assumed by using obvious demarcation such as fence lines/hedges etc. It should be noted that actual boundaries between highways and private land are not substantiated in this report and ca only be authenticated by carrying out land searches.
- Police escorts and permits will be required for the movement of all of the components. These permits are at the discretion of the local authorities (LA). Therefore, approval of these 'permits for movements' by the LA at a major consideration before the physical capability to deliver these components are undertaken.
- In critical areas, where modifications are required, the road construction must be formed to the mir specification contained in the Turbine Manufactures Transport Guidance Notes.
- The Turbine Manufactures Transport Guidance Notes will state the minimum road width required for the transport of components. Any roads below this stated width will require widening to reflect this regardles any swept path analysis not indicating modifications.
- The information is privileged and confidential and is for the exclusive use of the nominated client All dimensions in meters

Area within red outline will be swept by tractor and trailer axles



Hatched area within red outline to be levelled and prepared to accept axle loadings

Area within magenta outline will be oversailed by load and projections

Area within green outline will be oversailed by trailer body

GALETECH

DWG. NO. 348271-10B0.1 WHITEHILL



COL	LI	IT	I				
EXPERTS IN MOTION							

COLLETT & SONS LIMITED	DRAWN S	S.MANGHAM TITLE N			N78 / R418 ROUN
Victoria Terminal TEL: +44(0)8456 255288	DATE	10/12/2021	MAPPING	PROVIDED BY CLIENT	CUSTOMER
Halifax, HX2 0DF WEB: www.collett.co.uk	SCALE 1:500	SIZE A3	PINCH PO	INT IDENTIFIED BY COLLETT	SITE

Continue on N78 to roundabout at junction with R418.

At roundabout, continue straight on N78.

Caution

- Widening required to provide a useable road surface as indicated by the red hatching.
- Indicated street furniture to be removed.
- Road widening is required on central island to avoid oversailing third party land on nearside of entrance to roundabout.
- Ground to be prepared to accept suitable axle loadings.

OSi Grid Reference: S 69750 94208

- The swept path analysis provided is produced from a purely transport orientated view, and does not consider any political issues in terms of land ownership, or any other precincts raised, that may otherwise be restricti The drawing has been produced from topographical survey data provided by the client
- All swept path diagrams and assessments are made and calculated for the road movement of loaded trailer equipment carrying Turbine components. These dimensions are based on the turning circles and specificati of Collett & Sons Ltd trailer equipment.
- This SPA is a means of providing evidence of mini ments of any one vehicle as a footprint and
- These range in the second providing evidence of minimum requirements of any one vehicle as a loop intrana there is no safety factor or margin included. Turbine delivery vehicles can be both left and right hand drive vehicles, therefore due to drivers perception must be assumed that every vehicle will not follow the exact same line and so a margin of addit should be allowed for.
- Land take is usually referred to when land is required from Private Land Owners: road widening is usually referred to when land is required within highways boundaries. The boundaries between private land and highways property are assumed by using obvious demarcation such as fence lines/hedges etc. It should be noted that actual boundaries between highways and private land are not substantiated in this report and ca only be authenticated by carrying out land searches.
- Police escorts and permits will be required for the movement of all of the components. These permits are at the discretion of the local authorities (LA). Therefore, approval of these 'permits for movements' by the LA at a major consideration before the physical capability to deliver these components are undertaken.
- In critical areas, where modifications are required, the road construction must be formed to the mi specification contained in the Turbine Manufactures Transport Guidance Notes.
- The Turbine Manufactures Transport Guidance Notes will state the minimum road width required for the transport of components. Any roads below this stated width will require widening to reflect this regardles any swept path analysis not indicating modifications.
- The information is privileged and confidential and is for the exclusive use of the nominated client All dimensions in meters

Area within red outline will be swept by tractor and trailer axles



Hatched area within red outline to be levelled and prepared to accept axle loadings

Area within magenta outline will be oversailed by load and projections

Area within green outline will be oversailed by trailer body

NDABOUT

GALETECH

DWG. NO. 348271-20B1.1 WHITEHILL



Halifax, HX2 0DF WEB: www.collett.co.uk

Continue on N78 to Crettyard

Caution

- Loaded blade oversailing third party land on offside of N78.
- Wall on offside required to be lowered to allow blade to oversail.
- A parking restriction is required on offside of N78 to allow trailer to utilise this area.
- Indicated street furniture to be removed.

OSi Grid Reference: S 58635 77148

- The swept path analysis provided is produced from a purely transport orientated view, and does not conside any political issues in terms of land ownership, or any other precincts raised, that may otherwise be restricti The drawing has been produced from topographical survey data provided by the client
- All swept path diagrams and assessments are made and calculated for the road movement of loaded trailer equipment carrying Turbine components. These dimensions are based on the turning circles and specificati of Collett & Sons Ltd trailer equipment.
- This SPA is a means of providing evidence of min ents of any one vehicle as a footprint and there is no safety factor or margin included
- Turbine delivery vehicles can be both left and right hand drive vehicles, therefore due to drivers perception must be assumed that every vehicle will not follow the exact same line and so a margin of add should be allowed for.
- Land take is usually referred to when land is required from Private Land Owners: road widening is usually referred to when land is required within highways boundaries. The boundaries between private land and highways property are assumed by using obvious demarcation such as fence lines/hedges etc. It should be noted that actual boundaries between highways and private land are not substantiated in this report and ca only be authenticated by carrying out land searches.
- Police escorts and permits will be required for the movement of all of the components. These permits are at the discretion of the local authorities (LA). Therefore, approval of these 'permits for movements' by the LA at a major consideration before the physical capability to deliver these components are undertaken.
- In critical areas, where modifications are required, the road construction must be formed to the mi specification contained in the Turbine Manufactures Transport Guidance Notes.
- The Turbine Manufactures Transport Guidance Notes will state the minimum road width required for the transport of components. Any roads below this stated width will require widening to reflect this regardles any swept path analysis not indicating modifications.
- The information is privileged and confidential and is for the exclusive use of the nominated client All dimensions in meters

Area within red outline will be swept by tractor and trailer axles Hatched area within red outline to be levelled and prepared to accept axle loadings Area within magenta outline will be oversailed by load and projections Area within green outline will be oversailed by trailer body GALETECH DWG. NO. 348271-60B1.2 WHITEHILL

COLLETT



Continue on N78 to junction with L1834. At junction turn left onto L1834.

Caution

• Loaded blade will navigate the proposed site track, although manual steering will be required on the exit of the track.

OSi Grid Reference: S 57319 76406

- The swept path analysis provided is produced from a purely transport orientated view, and does not consider any political issues in terms of land ownership, or any other precincts raised, that may otherwise be restrictive.
 The drawing has been produced from topographical survey data provided by the client.
- All swept path diagrams and assessments are made and calculated for the road movement of loaded trailer equipment carrying Turbine components. These dimensions are based on the turning circles and specification of Collett & Sons Ltd trailer equipment.
- This SPA is a means of providing evidence of minimum requirements of any one vehicle as a footprint and there is no safety factor or margin included.
 Turbine delivery vehicles can be both left and right hand drive vehicles, therefore due to drivers perception
- Turbine delivery vehicles can be both left and right hand drive vehicles, therefore due to drivers perception it
 must be assumed that every vehicle will not follow the exact same line and so a margin of additional space
 should be allowed for.
- Land take is usually referred to when land is required from Private Land Owners; road widening is usually
 referred to when land is required within highways boundaries. The boundaries between private land and
 highways property are assumed by using obvious demarcation such as fence lines/hedges etc. It should be
 noted that actual boundaries between highways and private land are not substantiated in this report and can
 only be authenticated by carrying out land searches.
- Police escorts and permits will be required for the movement of all of the components. These permits are at
 the discretion of the local authorities (LA). Therefore, approval of these 'permits for movements' by the LA ar
 a major consideration before the physical capability to deliver these components are undertaken.
- In critical areas, where modifications are required, the road construction must be formed to the minimum specification contained in the Turbine Manufactures Transport Guidance Notes.
- The Turbine Manufactures Transport Guidance Notes will state the minimum road width required for the transport of components. Any roads below this stated width will require widening to reflect this regardless o any swept path analysis not indicating modifications.
- The information is privileged and confidential and is for the exclusive use of the nominated client.
 All dimensions in meters

Area within red outline will be swept by tractor and trailer axles Hatched area within red outline to be levelled and prepared to accept axle loadings Area within magenta outline will be oversailed by load and projections Area within green outline will be oversailed by trailer body GALETECH WHITEHILL

Swept Path indicates trailer utilising MA steering Vestas V162 Blade Clamp and bogie Trailer System	JUAL
UUULLICAL CONTRACTOR OF CONTRA	OMER
EXPERTS IN MOTION ADDENTIFIED BY COLLETT SITE	

Continue on L1834 to left hand bend.

Caution

• Pruning is required on nearside of L1834.

OSi Grid Reference: S 58399 74877

- The swept path analysis provided is produced from a purely transport orientated view, and does not consider any political issues in terms of land ownership, or any other precincts raised, that may otherwise be restrictive
 The drawing has been produced from topographical survey data provided by the client.
- All swept path diagrams and assessments are made and calculated for the road movement of loaded trailer equipment carrying Turbine components. These dimensions are based on the turning circles and specification of Collett & Sons Ltd trailer equipment.
- This SPA is a means of providing evidence of minimum requirements of any one vehicle as a footprint and there is no safety factor or margin included.
 Turbine delivery vehicles can be both left and right hand drive vehicles, therefore due to drivers perception it
- Turbine delivery vehicles can be both left and right hand drive vehicles, therefore due to drivers perception it
 must be assumed that every vehicle will not follow the exact same line and so a margin of additional space
 should be allowed for.
- Land take is usually referred to when land is required from Private Land Owners; road widening is usually
 referred to when land is required within highways boundaries. The boundaries between private land and
 highways property are assumed by using obvious demarcation such as fence lines/hedges etc. It should be
 noted that actual boundaries between highways and private land are not substantiated in this report and can
 only be authenticated by carrying out land searches.
- Police escorts and permits will be required for the movement of all of the components. These permits are at
 the discretion of the local authorities (LA). Therefore, approval of these 'permits for movements' by the LA are
 a major consideration before the physical capability to deliver these components are undertaken.
- In critical areas, where modifications are required, the road construction must be formed to the minimum specification contained in the Turbine Manufactures Transport Guidance Notes.
- The Turbine Manufactures Transport Guidance Notes will state the minimum road width required for the transport of components. Any roads below this stated width will require widening to reflect this regardless of any swept path analysis not indicating modifications.
- The information is privileged and confidential and is for the exclusive use of the nominated client.
 All dimensions in meters

Area within red outline will be swept by tractor and trailer axles Hatched area within red outline to be levelled and prepared to accept axle loadings Area within magenta outline will be oversailed by load and projections Area within green outline will be oversailed by trailer body DBEND GALETECH WHITEHILL

